

## Lithium-ion Rechargeable Specification

Product name: Lithium-ion battery

Product Item: Lithium-ion 18650 25.2V 15Ah

Specification Approved	PREPARED	
	CHECKED	
	APPROVED	

### Revised List

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## 1. Scope

This product specification describes HIMAX's Lithium-ion battery. Please using the test methods that recommend in this specification. If you have any opinions or advices about the test items and methods, please contact us.

## 2. Model

Model: Lithium-ion 18650 25.2V 15Ah

## 3. Reference standard

The standard reference GB/T18287-2013, UL1642 and CE61960 technology standards compiled.

## 4. Specification

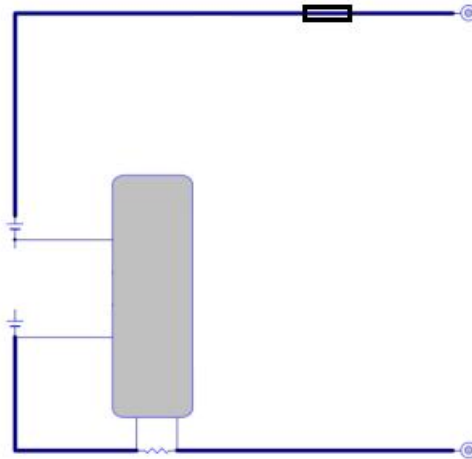
	Item	Rating	Note
<b>Cell</b>	Type	Lithium-ion Battery	
	Cell Model	INR18650-2600 mAh	
	Nominal Capacity	2600mAh	Discharge: 0.2C Cut-off Voltage:2.75V
	Minimum Capacity	2550mAh	Discharge: 0.2C Cut-off Voltage: 2.75V
	Nominal voltage	3.6V	
	Internal Impedance	≤25mΩ	
	Dimension	Max. 18.5x65.5mm	
	Weight	Approx.48g	
<b>Battery pack</b>	Pack Method	7S6P	
	Nominal Capacity	15Ah	
	Minimum Capacity	14.6Ah	
	Nominal Voltage	25.2V	
	Energy	378Wh	
	Charge Voltage	29.4V	
	Discharge cut-off voltage	19.25V	
	Charge Method	CC/CV	
	Standard Charge Current	3A	
	Max. Charge Current	11A	
	Standard Discharge Current	3A	
	Max. Continues Discharge current	11A	20A 4S

Cycle Life	300 times	80% SOC
Internal Impedance	$\leq 200\text{m}\Omega$	
Dimension	Approx 132*128*70mm	
Output Wire	1015/3135 AWG16	
Output Connector	AMP 1-480700-0	
Weight	Approx 2300g	
Working Temperature Range	Charge: $0^{\circ}\text{C}\sim 45^{\circ}\text{C}$ Discharge: $-20^{\circ}\text{C}\sim 60^{\circ}\text{C}$	
Storage Temperature	$-10^{\circ}\text{C}\sim 45^{\circ}\text{C}$	

## 5. PCM Parameter

No.	Item		Standard
1	Charge Current		$\leq 20\text{A}$
2	Discharge Current		$\leq 20\text{A}$
3	Overcharge	Over-Charge Detect Voltage	$4.25\text{V} \pm 0.025\text{V}$
		Over-Charge Delay Time	0.5-1.5S
		Over-Charge Reset Voltage	$4.15\text{V} \pm 0.05\text{V}$
4	Over-discharge	Over-Discharge Detect Voltage	$2.7\text{V} \pm 0.08\text{V}$
		Over-Discharge Delay Time	50-150ms
		Over-Discharge Reset Voltage	$3.0\text{V} \pm 0.1\text{V}$
5	Over-current	Over-Current Detect Current	45-75A
		Over-Current Delay Time	5-15ms
		Reset	Release load
6	Short Circuit	Detect Status	External Short Circuit
		Reset	Release load
7	Resistance		$\leq 35\text{m}\Omega$

## 6. Product Circuit diagram



## 7. Electrical Performance & test condition

### 7.1 Standard Test Condition

The battery shall be evaluated within 1 month from the arrival date.

Unless otherwise stated in these specifications, the following test shall be carried out in an ambient temperature of  $20\pm 5^{\circ}\text{C}$ , relative humidity of  $65\pm 20\%$ ,

Discharge capacity when the battery is discharged at 3A to 19.25V after being standard charged. Five cycles are permitted for this test. The test shall be terminated at the end of the first cycle which meets the requirement.

### 7.2 Testing Instrument or Apparatus

#### 7.2.1 Dimension Measuring Instrument

The dimension measurement shall be implemented by instruments with equal or more precision scale of 0.01mm specified.

#### 7.2.2 Voltmeter and Ammeter

Voltmeters and ammeters shall be equal or more precision instruments of  $10\text{K}\Omega/\text{V}$  and  $0.01\Omega$ .

#### 7.2.3 Impedance Meter

Impedance shall be measured by a sinusoidal alternating current method (1kHz LCR meter).

### 7.3 Standard Charge

Standard charge means charging for 6hours using 29.4V/3A charger.

### 7.4 Standard Discharge

Standard discharge means discharging at 3A down to 19.25V.

**7.5 Electrical Performance**

Item	Condition	Specification
Open-Circuit Voltage	The open-circuit voltage shall be measured within 24hours after standard charge.	≥28.7V
Battery Capacity	The discharge time at 3A shall be measured after standard charge at 20±5°C and rest 1hour.	≥95%
Cycle Life	The discharge time on standard discharge shall be measured after 300 cycles of standard charge and discharge at 20±5°C.	≥80%
Charge(capacity) retention	The discharge time at 3A shall be measured after standard charge and then storage at 20±5°C for 28days.	≥90%
Temperature Characteristic1	After standard charging at 20±5°C, laying the battery at 55°C for 2hours, then discharge at 3A to 19.25V, record the discharge time .	≥90%
Temperature Characteristic2	After standard charging at 20±5°C, laying the battery at -10°C for 4hour, then discharge at 3A to 19.25V, record the discharge time .	≥60%

**8. Mechanical Performance**

Item	Condition	Specification
Crush Test	A battery is to be crushed between two flat surfaces. The force for the crushing is to be applied by a hydraulic ram with a 32mm diameter piston. The crushing is to be continued until a pressure reading of 17.2mmPa is reached on the hydraulic ram, applied force of 13kN. Once the maximum pressure has been obtained it is to be released.	No fire, No explosion
Drop Test	The battery has only two axes of symmetry in which case only two directions shall be tested. The battery is to be dropped from a height of 1 meter twice onto concrete ground.	No explosion, No fire, No smoke
Vibration	A full-charged battery is to be subjected to simple harmonic motion with an amplitude of 1.6mm total maximum excursion. The frequency is to be varied at the rate of 1 hertz per minute between 10 and 55 hertz. The cell shall be vibrated for 30 minutes per axis o XYZ axes.	No leakage No Fire No explosion

## 9. Cell Safety Performance

Item	Condition	Specification
Over charge	At 20±5°C, Cells are discharged per 4.1.2, then charged at constant current of 3 times the max. charge condition and constant voltage of 4.2V while tapering the charge current. Charging is continued for 7 hours .	No explosion, No fire
Over discharge	At 20±5°C, the cell are fully charged with standard charging method and standby at least 1 hour. The cell should be discharged at a current of 1C for 2.5h.	No explosion, No fire
Short-circuit	At 20±5°C, The cells are fully charged with standard charging method and standby at least 1hour. Positive and negative terminal connect with wire (maximum load of 50mΩ) to cause short circuit until its voltage is lower than 0.1V or cell temperature on the surface is back to room temperature ±10°C.	150°C No explosion, No fire The temperature of the surface of the cell are lower than 150°C
Heating	Battery is heated in a circulating air oven at a rate of 5±2°C per min to 130°C, an then placed 30 mins at 130°C.	No explosion, no fire

## 10. Delivery/Packing/Storage and Shipment

10.1 Approx. 10-30% charged before delivery, Shipment voltage: 25.2-27.65V .

### 10.2 Pre shipment inspection

The battery should be checked the voltage, resistance and the function of protective circuit before shipment.

### 10.3 Packing and Shipping

10.3.1 The battery should be transported to the factory assembly, to pay special attention to the packing, in order to avoid transport stress.

10.3.2 The battery should be in a half state of charge packaging boxes for transport, in the transport process, prevent severe vibration, shock, extrusion, prevent the sun and rain, should be in automobile, train, ship, airplane and other forms.

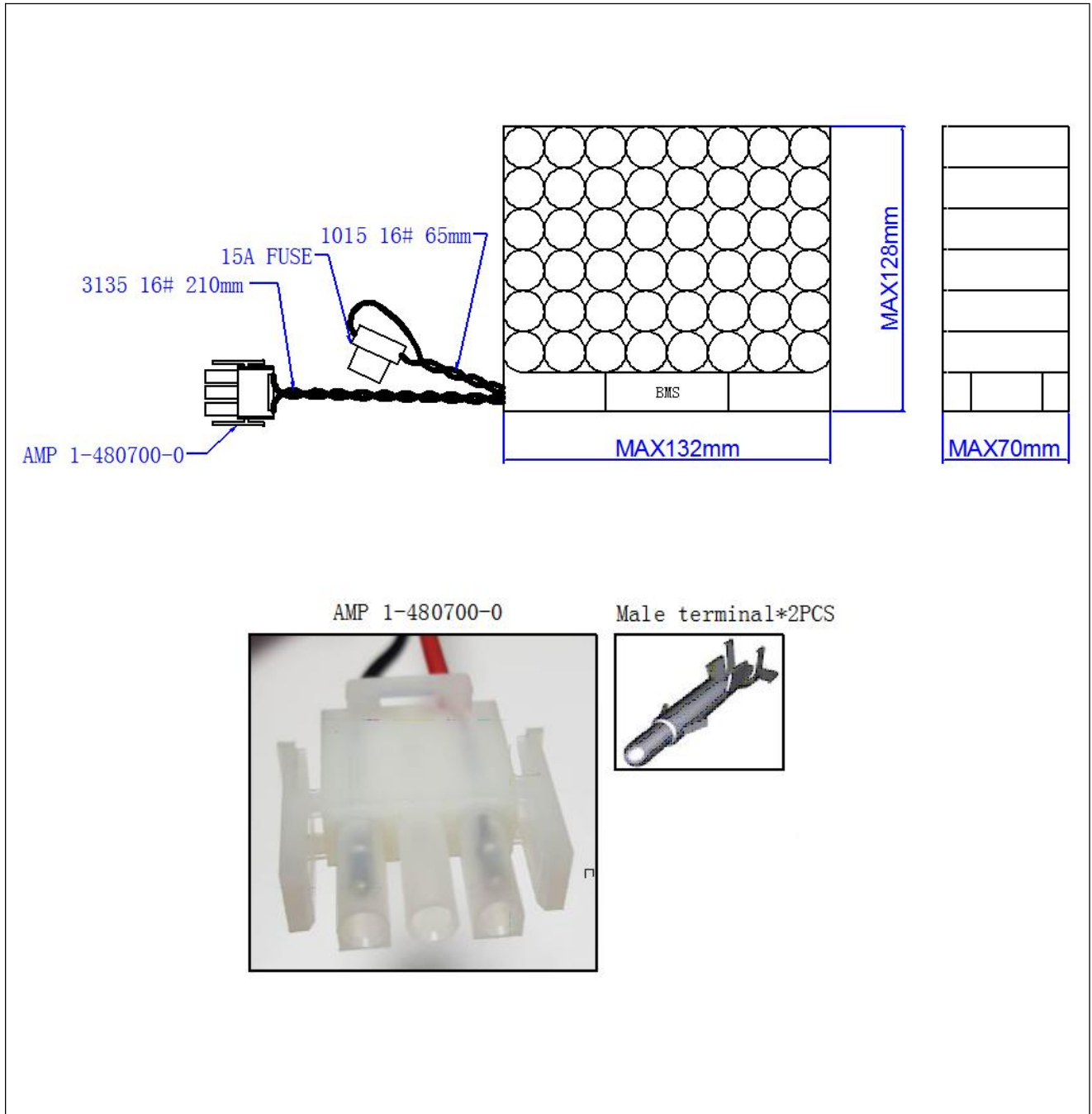
### 10.4 Abnormal Condition

Do not use the battery when it's smell like abnormal cell electrolyte because of transport stress, sag, short circuit or any other.

### 10.5 Acceptable level

Normal inspection quality standard AQL (%): 0.65.

11. Drawing



<p><b>HMS Model</b></p>	<p>Lithium-ion 18650 25.2V15Ah</p>		
<p><b>File No.</b></p>	<p>HLIGB07 00150-1420</p>	<p><b>Signature</b></p>	<p><b>Date</b></p>
<p><b>Revision</b></p>		<p><b>Drawn by</b></p>	<p>Joan Li 2022-9-22</p>



## 12. Period of Warranty

The period of warranty is one year from the date of shipment. HIMAX guarantees to give a replacement in case of battery with defects proven due to manufacturing process instead of the customer abuse and misuse.

## 13. Warnings

To prevent the possibility of the battery from leaking, heating, fire, Please READ this specification carefully before usage and observe the following precautions:

- Ⓢ When recharging, use the Li-ion battery charger specifically for that purpose.
- Ⓢ Do not strike battery with any sharp edge parts, such as Ni-tabs, pins and needles.
- Ⓢ Do not immerse the battery in water and seawater.
- Ⓢ Do not use and leave the battery near a heat source as fire or heater.
- Ⓢ Do not reverse the positive and negative terminals.
- Ⓢ Do not connect the battery to an electrical outlet.
- Ⓢ Do not discard the battery in fire or heat it.
- Ⓢ The battery tabs are not so stubborn especially for aluminum tab. Do not bend tab.
- Ⓢ Do not short-circuit the battery by directly connecting the positive and negative terminal with metal object.
- Ⓢ Do not transport and store the battery together with metal objects such as necklaces, hairpins etc.
- Ⓢ Do not knock or throw, trampling battery etc.
- Ⓢ Do not directly solder the battery and pierce the battery with a nail or other sharp object.
- Ⓢ Do not split the battery without permission.

## 14. Battery operation instruction

### 14.1 Charging

Charging current: Do not surpass the biggest charging current which in this specification.

Charging voltage: Do not surpass the highest voltage which in this specification.

Charge temperature: The charge temperature is in according to this specification.

### 14.2 Discharging

Discharge current: Do not surpass the biggest discharge current which in this specification.

Discharging with a higher current may result in the capacity fade and over-heat.

Discharge temperature: The discharge temperature is in according to this specification.

### 14.3 Over-discharges

After the short time excessively discharges charges immediately cannot affect the use, but the long time excessively discharges can cause the battery the performance, battery function losing. The

battery long-term has not used, has the possibility to be able to be at because of its automatic flashover characteristic certain excessively discharges the condition, for prevented excessively discharges the occurrence, the battery should maintain the certain electric quantity.

#### **14.4 Storing the Batteries**

*The battery should store in the product specification book stipulation temperature range. If has surpasses above for 3 months the long time storage, suggested you should carry on additional charge to the battery.*

14.5 Please do not continuously charge the battery over 8hours.

### **15. Others**

◎The customer is requested to contact HIMAX in advance, if and when the customer needs other applications or operating conditions than those described in this document. Additional experimentation may be required to verify performance and safety under such conditions.

◎HIMAX will take no responsibility for any accident when the battery is used under other conditions than those described in this Document.

◎HIMAX will inform, in a written form, the customer of improvement(s) regarding proper use and handing of the battery, if it is deemed necessary.